



**GENERAL NOTES:**

1. MATCHING SURFACES MARKED "MF" TO BE FINISHED OF ANY IRREGULARITIES THAT WOULD PREVENT A SNUG FIT.
2. CASTING TO BE SMOOTH & VOID OF AIR HOLES.
3. CASTING MUST MEET REQUIREMENTS OF AASHTO M306-07.
4. AS-CAST DIMENSIONS MAY VARY  $\frac{1}{8}$ " $\pm$ / PER FOOT (AASHTO M306-07).
5. WEIGHT MAY VARY 5% $\pm$  (AASHTO M306-07).

MANHOLE RING	MANHOLE – ALL TYPES	*MANHOLE TYPE A, A1, A2 & C
A	33"	25 $\frac{1}{2}$ "
B	31 $\frac{3}{4}$ "	24 $\frac{1}{8}$ "
C	31 $\frac{1}{2}$ "	23 $\frac{7}{8}$ "
D	30"	22 $\frac{1}{2}$ "
E	39 $\frac{1}{2}$ "	32"
F	$\frac{5}{8}$ "	$\frac{1}{16}$ "
WEIGHT	205 lbs.	170 lbs.

**\*OBSOLETE –DO NOT USE (FOR REFERENCE ONLY)**